

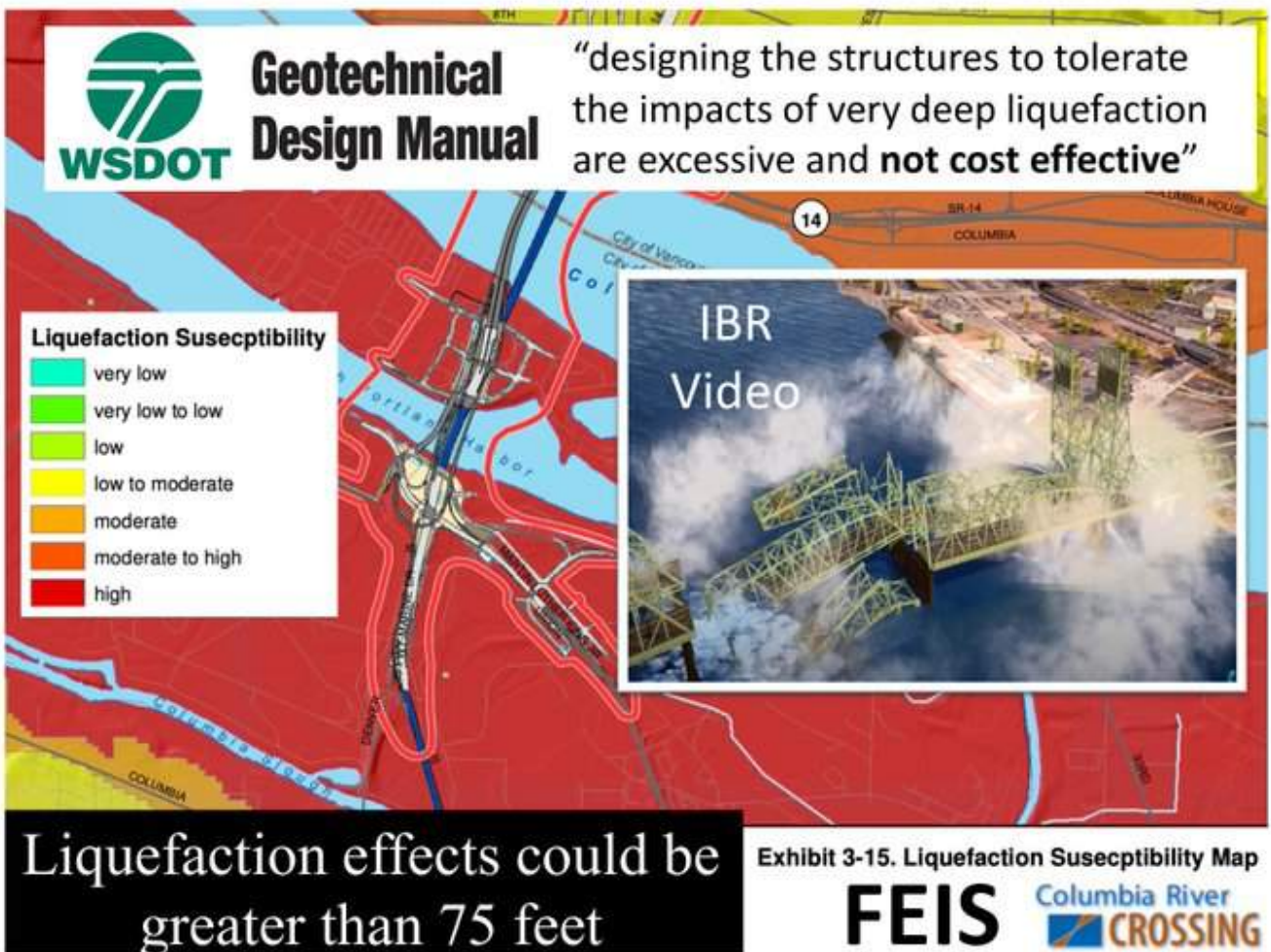
WSDOT warns it's "not cost effective" to build a bridge on deep liquefaction. However, 75ft. of liquefaction per CRC's Final EIS.

Immersed Tunnel less costly, more earthquake resistance.

Examples: SF's BART & Japan's 20 Immersed Tunnels.

IBR Video:

<https://www.youtube.com/watch?v=bVo8uUMeMLg&t=4s>



The Columbia River Crossings' first 10-foot dia. 250-foot test pile on Hayden Island failed, part of a \$4 million contract.

https://www.malcolmdrilling.com/wp-content/uploads/2013-Foundation-Drilling_CRC.pdf

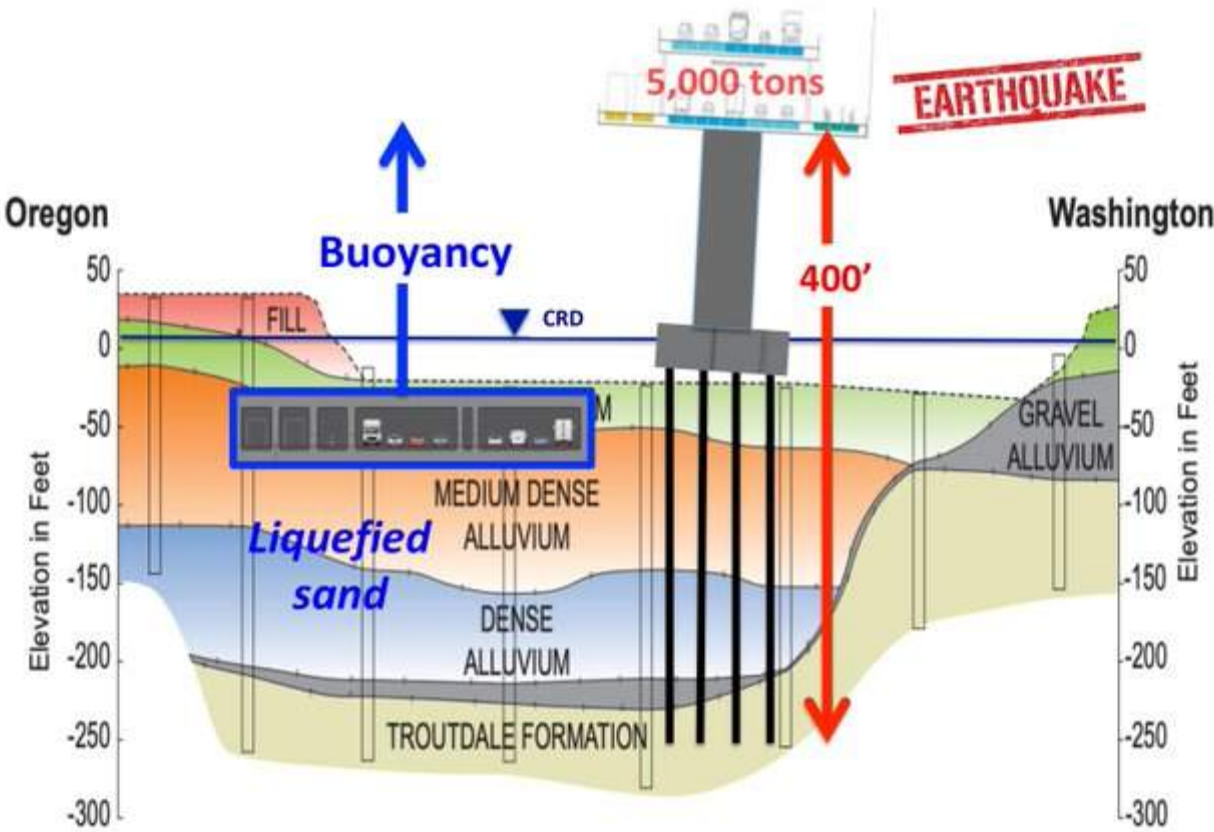
IBR's bridge design requires 72 individual 10-foot dia. 200 to 250-foot piles in the river, how many will fail?



Buoyancy makes an immersed tunnel almost immune to earthquake liquefaction.

Costly to earthquake proof a bridge supporting 5,000-ton trusses 400' from solid ground.

Buoyancy is free.



WSDOT's "Bridge Design Manual" states designing a bridge for deep liquefaction is not cost effective.

An immersed tunnel's neutral buoyancy makes it almost immune to liquefaction and makes it cost effective in soft soils.

Designing a bridge for deep liquefaction is not cost effective



Washington State
Department of Transportation

Bridge Design
Manual September 2020

6-1.2.3 Maximum Considered Depth for Liquefaction

Difficulties Mitigating for Deep Liquefaction – The geotechnical engineering profession has limited experience with mitigation of liquefaction hazards at large depths, and **virtually no field case histories** on which to reliably verify the effectiveness of mitigation techniques for very deep liquefaction mitigation. In practicality, the costs to reliably mitigate liquefaction by either ground improvement or **designing the structure to tolerate the impacts of very deep liquefaction are excessive and not cost effective for most structures.**

Columbia River
CROSSING



EARTHQUAKE RISK: The Interstate Bridge pilings sit in sandy river soils which could behave like liquid during an earthquake, causing the bridge to fail.

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